

Drop-in Tank Liners

| Installation Guide

Be sure tank is clean and dry before installation of the Flexi-Liner™.

Several C clamps will be helpful in installing your Flexi-Liner™.

- Carefully remove the Flexi-Liner™ from the tube or other packaging. In removing packaging materials, be careful not to cut, puncture or damage the Flexi-Liner™.
- Allow the Flexi-Liner™ to relax in a warm (65° or warmer) location.
- Unfold and inspect the Flexi-Liner™ to ensure it was not damaged during shipping or unpacking.
- If the Flexi-Liner™ has loops (additional material attached to the inside of the tank to assist in lifting), attach your hoist to these loops and use the hoist to position the liner over the tank.
- If the Flexi-Liner™ does not have loops, manually lift the liner to the tank lip.
- Lower the Flexi-Liner™ into the tank using the hoist or manually.
- Climb into the tank that now contains the Flexi-Liner™ (if using a ladder be sure the ladder feet are padded so the Flexi-Liner™ floor is not damaged).
- Starting in one corner, position the Flexi-Liner™ bottom corner into the corresponding bottom tank corner using your feet and legs. The first corner fit is critical. You can see if the corner is positioned correctly if you look down between the Flexi-Liner™ and tank wall.
- When the corner is properly positioned, hold the Flexi-Liner™ in place in the installed corner by clamping the top of the liner to the tank lip using a C clamp.
- Continue using your feet and legs to push the nearest bottom corner of the Flexi-Liner™ into the corresponding bottom tank corner. Use C clamps (for better grip on the Flexi-Liner™) to pull the Flexi-Liner™ at the top, while a person in the tank kicks it into place. Continue this process for the length of the tank until you reach the end of the tank.
- Repeat the same procedure in the other end of the tank making sure the Flexi-Liner™ corners are pushed into the corner. While an exact fit is necessary in the corners, a tight fit on the sides is not necessary at this point. However, try and straighten the material so no folds are present and generally there is a good fit. Hydrostatic pressure will push the Flexi-Liner™ tightly into place once the tank is filled.
- Push the top part of the Flexi-Liner™ to the lip of the tank while using the C clamp and attached rope to pull the formed corner over and onto the lip.
- The Flexi-Liner™ tank liner should now be in place.
- Secure the Flexi-Liner™ using the method of attachment specified in the order. If "Sleeve & Cord," pull the rope tightly to cinch the liner snugly around the under side of the tank lip. Attach clips if included or use polypropylene strips and stainless steel nuts and bolts if included.

Please do not hesitate to call us toll free at (800) FLEXILINER (353-9453) if you have any difficulty with installation or if you have questions.

New Life for Old Tanks, Long Life for New Tanks